# CENTER LINE JOINT PRESERVATION

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# Items of Discussion

- The Concept
- Types of Joint Distress
- Illinois' Preservation/Maintenance Strategies
- Illinois Investigates Options
- Illinois' Preservation/Maintenance Work 2009
- Compare the Options







### **TYPES OF JOINT DISTRESS**

- Low Temperature Cracking Low Density; Low Tensile Strength
- Reflective Cracking
  Base Conditions
- Ravelling of HMA

Low Density; Segregation









#### ILLINOIS' PRESERVATION/MAINTENANCE STRATEGIES

- Do Nothing
- Rout & Seal
- Spray Patch

**Emulsion & Aggregate** 

- HMA Inlays
- Micro-surfacing



#### **ROUT & SEAL**



#### **SPRAY PATCH** Emulsion with Aggregate Cover



#### HOT MIX ASPHALT INLAY









## IDOT INVESTIGATES OPTIONS

- Hal Wakefield FHWA
- LaDonna Rowden IDOT BMPR
- Sharon Haasis IDOT BMPR
- Tom Ritschel ILPPMA
- Scott Lackey IDOT R3/D5 Materials

#### **KEY ISSUES**

- Performance on Interstates
- Condition of the Joints
- Raised Reflective Pavement Markers
- Temporary Pavement Markings
- Permanent Pavement Markings

### MINNESOTA DOT

Project
 FAI Route 494
 Section
 Hennepin County

Average Daily Traffic - 140,000 to 150,000









## **MISSOURI DOT**

- Project
  - FAI Route 44
  - Section D608-126-RW Micro-surfacing Repair St Louis County
    - Lane Re-Alignment for staged construction







#### IDOT'S PAVEMENT PRESERVATION & MAINTENANCE 2009

Region 3/District 5 – Paris, IL

FAI Route 74 Section (57-17 Thru 24, 9-1)I McLean County Contract No. 70732 March 2009 Letting

Limits - US Bus 51 to DeWitt County Line (Approximately 46 miles of joint repair)










## **DESIGN DETAILS**

- Remove Existing Striping
- Install Temporary Striping
- Remove existing RRPMs
- All surfaces primed
- Construct 1000 ft Test Section
- Micro-surfacing, single pass, Type 2 24 inch
  - Mix approved by IDOT
- Cure minimum of 1 hour before opening to traffic
- 7 Day cure before permanent striping and RRPM
  - Striping Epoxy Paint
- 25 Working Days

### MICRO-SURFACING OMISSIONS

STA. 779+67.94 TO STA. 781+29.22 (SN 057-0120/0121)
STA. 781+29.22 TO STA. 1126+76.21 (EB ONLY-EXISTING IN
STA. 1126+76.21 TO STA. 1127+85.71 (SN 057-0128/0129)
STA. 1038+04.25 TO STA. 1039+95.75 (SN 057-0125/0126)
STA. 376+15.95 TO STA. 377+52.37 (SN 057-0133/0134)

### **PROPOSED TYPICAL CROSS SECTION FAI 74**

STA. 258+00.00 TO STA. 1554+55.00 \* STA. 639+50.00 TO STA. 737+12.00 \*



### \* EQUATION STATIONS

STA. 1241+13.43 (BK) = STA. 100+00.00 (AH) STA. 1808+31.35 (BK) = STA. 187+31.34 (AH)

\* OFFSET LANE TO BE DESIGNATED BY THE RESIDENT ENGINEER

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# **CONSTRUCTION DETAILS**

- Mix Design
  - Aggregate 028FM20 (Crushed Stone) Maximum Nominal Aggregate Size #4 sieve
  - Latex Modified Emulsified Asphalt (CSS-1h) @ 12%
  - Cement @ 0.5%
  - Water @ 5.0 %
- Traffic Control
  - Daytime Construction
  - Closure of Passing Lane only on weekdays
- Removal of Existing Striping Water Blast Recovery System
- Temporary Pavement Marking Paint offset from microsurfacing
- Raised Reflector Pavement Marker Removal

## **CONSTRUCTION DETAILS**

- Micro-surfacing Equipment
  - Mixing Machine Continuous Flow
  - Surfacing Spreader Surface Box w/ Twin Shafted Paddles.
- Prime Coat Emulsion SS1HP @ 0.08 gal/sq yd
- Test Section
  - Completed within section. Determined RRPM removal left depression in surface. Filled with cold mix.
- Micro-Surfacing Application Rate 20lb/sq yd
- Production rates: 5 mile/day avg.; max 10 mile/day
- 1 hour minimum cure before opening to traffic
- 7 day cure before permanent pavement markings & RRPM
- Remove temporary striping with Water Blast Recovery System















































### IDOT'S PAVEMENT PRESERVATION & MAINTENANCE 2009

Region 2/District 3 – Ottawa, IL

FAI Route 57 Section VARIOUS Kankakee County Contract No. 66984 July 31, 2009 Letting

Limits - Kankakee River to Will County Line (Approximately 58 miles of joint repair)





TYPICAL SECTION



#### MICRO-SURFACING DETAIL

NOTES

- 1). LOCATIONS OF MICRO-SURFACING SHALL BE LOCATED AT THE CENTERLINE OF PAVEMENT JOINT OR A COMBINATION OF THE CENTERLINE OF PAVEMENT JOINT AND/OR EDGE OF PAVEMENT JOINTS. ACTUAL LOCATIONS SHALL BE FIELD DETERMINED BY THE ENGINEER PRIOR TO THE CONTRACTOR BEGINNING HIS/HER CONSTRUCTION OPERATIONS.
- 2). OFFSET OF THE CENTERLINE PAVEMENT STRIPING SHALL BE FIELD DETERMINED BY THE ENGINEER.

#### MICRO-SURFACING OMISSIONS

M.P.	312.67	то	M.P.	312.71	SN	046-0008	NB	&	SN	046-0009	SB
M.P.	312.79	то	M.P.	312.81	SN	046-0010	NB	&	SN	046-0011	SB
M.P.	313.64	то	M.P.	313.65	SN	046-0013	NB	&	SN	046-0012	SB
M.P.	315.46	то	м.Р.	315.50	SN	046-0015	NB	&	SN	046-0014	SB
M.P.	315.73	ΤO	M.P.	315.77	SN	046-0017	NB	&	SN	046-0016	SB
м.Р.	319.99	ΤO	м.Р.	320.01	SN	046-0019	NB	&	SN	046-0018	SB

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### **EVALUATE THE OPTIONS!**

# **COST COMPARISON**

- IDOT Operations Spray Patch
  - Cost: \$1.08/LF
- Awarded Contract HMA Inlay
  - Cost: HMA Inlay \$3.60/LF Project Cost \$7.40/LF
- Awarded Contract Micro-surfacing
  - D5 Cost: Micro \$1.03/LF Project Cost \$2.23/LF
  - D3 Cost: Micro \$1.00/LF Project Cost \$3.55/LF\*

\* Additional cost for Preformed Plastic Pavement Marking and night time work

## HOW MANY YEARS UNTIL THE NEXT REPAIR?













#### What can we do instead?

#### What can you do instead? (DELAY ONE MILE OF INTERSTATE RESURFACING)

- Construct one of the following on our Primary/Secondary Highways
  - 5 miles of mill & HMA overlay SMART
  - 4 miles of 2 lift HMA overlay 3P
  - 1 mile of Urban 5 lane mill & HMA overlay
  - 12 miles of 2 pass micro-surfacing
  - 1 2 to 3 span bridge replacement
  - 3 box culvert replacements

# DESIGN & CONSTRUCTION ISSUES

- Condition of Joint
  - Preliminary work
    - One or Two Pass Micro-surfacing
- Raised Reflective Pavement Markers
- Temporary Pavement Marking
- Type of Permanent Striping

## **QUESTIONS?**

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