## Synopsis of HMA Activities by the Illinois Department of Transportation

2015 Joint Bituminous Paving/NCAUPG Conf

Matt Mueller Engineer of Tests, BMPR

# An Incomplete Synopsis of HMA Activities by the Illinois Department of Transportation

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#### Perspective of an Owner

- A Desirable Paving Material Will Provide a:
  - Safe Surface for Motorists
  - Long Life
  - Low Life Cycle Cost
  - Low First Cost
  - Use of Readily Available Local Materials

#### Perspective of an Owner

- Challenges to Success Have Been From:
  - Rutting
  - Pot Holing
  - Inconsistent Performance
  - Increased Binder Costs
  - Friction Requirements

- Rutting:
  - Implementation of Hamburg Wheel Mix
     Performance Test

- Pot Holing:
  - Ongoing Implementation of New Tack Coat
     Specification

- Inconsistent Performance:
  - Adoption of Finer Graded Mixes
  - Specifying a Material Transfer Device
  - Enforcement of Paver Segregation Kits
  - Adoption of New Acceptance Methods
    - PFP
    - QCP

- Increased Binder Costs:
  - Use of Higher Amounts of Recycled Materials
    - RAP, FRAP
    - RAS

- Friction Requirements:
  - Allowing Blends of Coarse Aggregates

## Additional, On-going Efforts

- In-house Research
- Membership to NCHRP Panels and Pooled Fund Studies
- Collaboration with Industry
- Formal Research with ICT

## Development of Improved Overlay Thickness Design for Locals

- R27-130
- Chair Scott Lackey
- PI Erol Tutumluer
- Educational Activites, Update Chapter 46
   of the BLRS Manual

## Implementation of AIMS in Measuring Aggregate Resistance to Polishing

- R27-129, R27-SP27
- Chair Sheila Beshears
- PI Enad Mahmoud
- Replacement of Unique VST Device Using Existing Micro-Deval Equipment and New AIMS to Rapidly Assess New Aggregate Sources

## Test Protocols to Ensure Performance of High Asphalt Binder Replacement Mixes

- R27-128
- Chair Matt Mueller
- PI Imad Al-Qadi, Hasan Ozer
- Develop a Test Protocol to Determine a Mix's Resistance to Cracking

#### Mechanistic-Empirical (M-E) Design Implementation

- R27-149
- Chair Charles Wienrank
- PI Marshall Thompson
- Technical Support in Implementing and Adjusting the Flexible Pavement Design Methods

## The Thermodynamics of Production of High RAP/RAS Mixes

- R27-SP29
- Chair Matt Mueller
- PI Mohammad Hossain
- Determining the Temperatures Required
   During Phases of Production of High
   Recycle Mixes

## Chemical and Compositional Characterization of Recycled Binders

- R27-162
- Chair Matt Mueller
- PI B.K. Sharma
- Examine Virgin and Recycled Binders'
   Chemical Properties and How That Affects
   Their Physical Properties as it Relates to
   Blending

## Construction and Performance Monitoring of Various Asphalt Mixes

- R27-161
- Chair Jim Trepanier
- PI Imad Al-Qadi
- Evaluate the Field and Lab Performance of a Variety of Mixes Incorporating Varying Proportions of Recycled Materials and Differing Virgin Asphalt Grades

## Evaluation of PG Graded Asphalts with a Low Level of ReOB

- R27-SP28
- Chair Vickie Prill
- PI Hasan Ozer
- Laboratory Evaluation of Recycled Engine Oil Bottoms (ReOB) as a Modifier in Performance Graded Asphalts

## All HMA Mixes





